

USING YOUR NEW FLAKE BUSTER®



Directions for use:

- 1) Start by plugging in the Flake Buster® **WITHOUT** the lid & cup assembly on and make sure the micrometer is in the off position. **SLOWLY** turn it up, Get comfortable with the gun using LOW Pressure. Turn the micrometer to the off position.
- 2) Fill the cup around 3/4 full, screw the cup onto the lid and snap on the lid (you will hear a click) now it is ready to spray.
- 3) **ALWAYS** Test the amount of flake you want to spray by spraying a **TEST PANEL** . Make sure you are comfortable with the results **BEFORE** starting the project.
- 4) **Start with the micrometer off you WILL spray too much.** You will only need at **MOST** 3-5 psi coming out of the gun and use **20-25 psi into the gun.**
- 5) Unplug the Flake Buster® and keep it near by.
- 6) Apply 1 wet coat of clear using **slow-medium Activator & Reducer** on panel and overlap the edges. ***(Note) The key is to keep the clear wet for as long as possible!**
- 7) Start spraying with the Flake Buster® **At Least 2 feet** from the object and **NOT DIRECTLY ON IT** then move in slowly to approximately 17" from object, apply using a criss cross pattern. ***(NOTE)** You will get a blast of air when you first pull the trigger, so start spraying just off the object to avoid a heavy spot.
- 8) When you have the desired amount of coverage remove the lid & cup assembly, turn up the micrometer to +- 25 psi (or whatever psi your spraying your clear with) and blow the flake flat.
- 9) Wait for the correct dry/flash time and re-coat with clear using medium to fast reducer. It will take around 3-4 coats to cover, **MAKE SURE YOU BURY ALL THE FLAKE ...** **BEFORE YOU SAND IT SMOOTH!** you may need more than 4 coats (depending on the amount of solids in the clear) to bury all the flake.
- 10) Once you have it buried let it dry, color sand and re-coat with the final clear. Never sand flake, you will ruin all you have done.

Trouble Shooting:

Not enough flake?:

If you feel you need more and it has dried too much for the flake to stick, plug in your clear gun apply a little more clear and spray a little more flake on the wet clear, blow it flat and bury the flake.

Too much flake?:

If you think you got too much in one spot, don't blow that spot flat, wait for it to dry, put on a glove and knock off the ones on edge by hand, this will remove a lot of the flake.

If you need more assistance feel free to call: **877-533-5253**

OLD SCHOOL FLAKE®



cuz everyone loves a little flake